

Work Order ID 73277

Tuesday, August 30, 2011 9:53:38 AM



Page 1

Item ID: D350-604-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Rear Locker Extender

Start Date: 8/30/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 9/2/2011 Req'd Qty: 1.00



Customer:

Reference: REWORK

Approvals: Process Plan: *MMF*

Date: *11-08-30*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2273	D
D350-604-041	A
DSI9470	A

180

0.00



Packaging

Memo

0.00

Packaging

PULL FROM STOCK D350-604-041 X 1
B 39897 *CHG001*

85 *11-08-24*

190

0.00



Small Fab

Memo

0.00

Small Fab



REMOVE D2600-4 CAMLOCK STUD PER KIT (DISCARD) AND REPLACE
WITH
D2600-6 B *118678*
PER DSI 9470

85 *11-08-24*


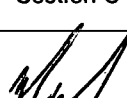

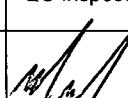
DART Dart Aerospace Ltd. 1270 ABERDEEN ST HAWKESBURY ON CANADA K6A 1K7			
TO APPROVAL # 09-89		TEL: 1-613-632-5200	
P/N	D350-604-041	CHG	CHG001
DESC.	Rear Locker Extender	STC	SH90-4
LOT	B39897	STC	SR00463NY
MODEL	AS350/355	STC	
MADE IN CANADA			
027291			

W/O: 13277

WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
11-09-07	190	install new Lock washer's when install new camlocks D2600 CW X4 B <u>118386</u>	ET	11-09-07		 09242	 11-09-07
		Supplier - Pink ver 11-841					

Part No: D350-604-041 PAR #: _____ Fault Category: San Job NCR: Yes No DQA: OK Date: 11/09/15
 Resolution: Rework Disposition: Rework QA: N/C Closed: OK Date: 11/09/15

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
11-08-24	190	cracking + bubbling in primer RC: Supplier - Delortek	 09242	remove all loose primer feather paint edge + re prime w/ m QSR 005	ET 11-09-07	 11/09/07	 09242	 11/09/07

NOTE: Date & initial all entries

Work Order ID 73277

Tuesday, August 30, 2011 9:53:38 AM



Page 2

Item ID: D350-604-041

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Stop



Item Name: Rear Locker Extender

Start Date: 8/30/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 9/2/2011 Req'd Qty: 1.00



Customer:

Reference: REWORK

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

200

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

11/9/07 (1)

210

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

ID AND STOCK UNDER NEW BATCH & CHANGE NUMBER

CHG002

11/9/13

220

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/9/14

ME 11-09-13

Picklist Print

Tuesday, August 30, 2011 9:53:33 AM

Page 1

Work Order ID: 73277



Parent Item: D350-604-041



Parent Item Name: Rear Locker Extender



Start Date: 8/30/2011

Required Date: 9/2/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:Q03.12.01 Reformat KJ/RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
2600-6  Camlock Stud		Purchased	No				Each	7.0000		4		8/11/08-24	

Location

Loc Qty

Loc Code

ST380

7

118611

1

118678

6

8/11/08-24

List Lots

Tuesday, August 30, 2011 9:48:08 AM

Page 1 of 1

Criteria : Item ID: d350-604-041 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D350-604-041 Rear Locker Extender	Dart Calgary	39324	8/29/2011	1.0000	QC21	CHG001	
	EAGLE						
	Main Warehouse	54419	1/19/2010	0.0000	QC21	CHG002	
	FG						
	Main Warehouse	39897	8/29/2011	1.0000	QC21	CHG001	Paperwork not updated in HK. Rework also required.
	FG052						
	Main Warehouse	71367	8/29/2011	1.0000			
	FG052						
	Main Warehouse	72842	8/29/2011	2.0000	QC21	CHG002	
	FG052						
Total:				5.0000			